

Date: Thursday, 01/03/2007 1:13:02 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 30942  
 Estimate Number : 12750  
 P.O. Number : N/A  
 This Issue : 01/03/2007 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : N/A Type : PURCHASED PARTS  
 Previous Run : 30942  
 Written By : u  
 Checked & Approved By : u  
 Comment : Est Rev:A New Issue 07-02-23 JLM

Drawing Name : HYDRAULIC CYLINDER

Part Number : 41232 200 007 001

Drawing Number : 41232-200-007 REV IR

Project Number : N/A

Drawing Revision : IR

Material : N/A

Due Date : 08/03/2007

Qty: 20 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 7D 1 H

Clippard Brass Cylinder



Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)  
 Spring (Step Actuator)

2.0

PG

PURCHASING



Comment: PURCHASING  
 Issue P/O: 3218  
 Possible Supplier: Wabco  
 Material release note is required

C20703/01 (20)

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Receive & Inspect For Transit Damage  
 Ensure material certification is attached

9/504/23/22 (20)

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

10705-27 (20)

5.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING  
 Mask threaded ends and threaded holes.  
 1-Apply polyimide primer  
 Batch: M103990  
 2-Apply polyurathane coating gloss black

M 070402 (20)

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Drawing Name: HYDRAULIC CYLINDER

Job Number: 30942

Part Number: 41232 200 007 001

Job Number:



Seq. #:

Machine Or Operation:

Description :

Batch:

6.0

QC14

Inspect Spray Paint



Comment: Inspect Spray Paint

*0704-02*

7.0

41232 200 008 001

Decal



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Decal

Batch:

*N/A*

*0704-03*

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Install Decal then

Identify and Stock

Location: *GA*

*SB 07/04/12 (20)*

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*07/04/13*

Job Completion



*U 07-04-13*

*(FD)*